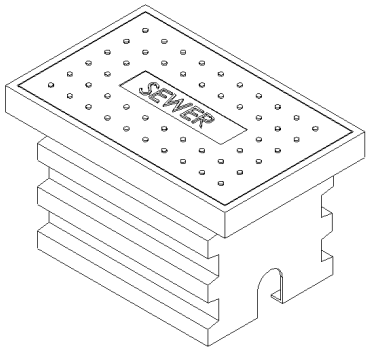
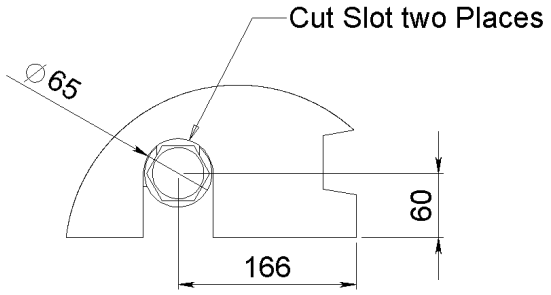
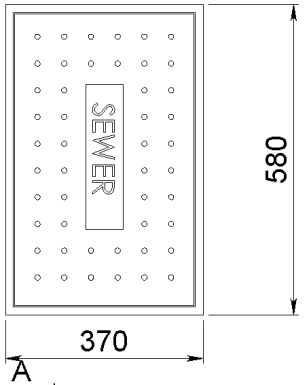
CODE	MATERIAL	TREATMENT

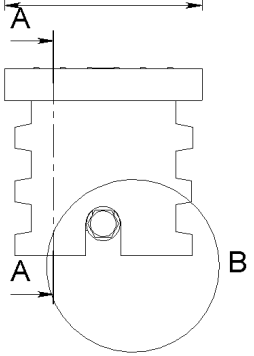
Notes:
1. Refer to bill of materials for full part list
2. All threaded fittings to be joined using Loctite 567 and teflon tape

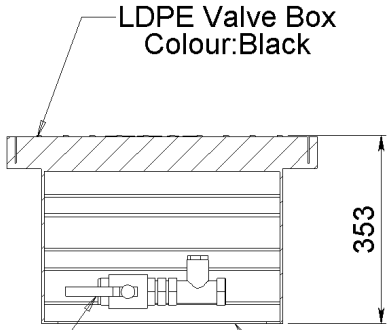




DETAIL B
SCALE 1 : 5



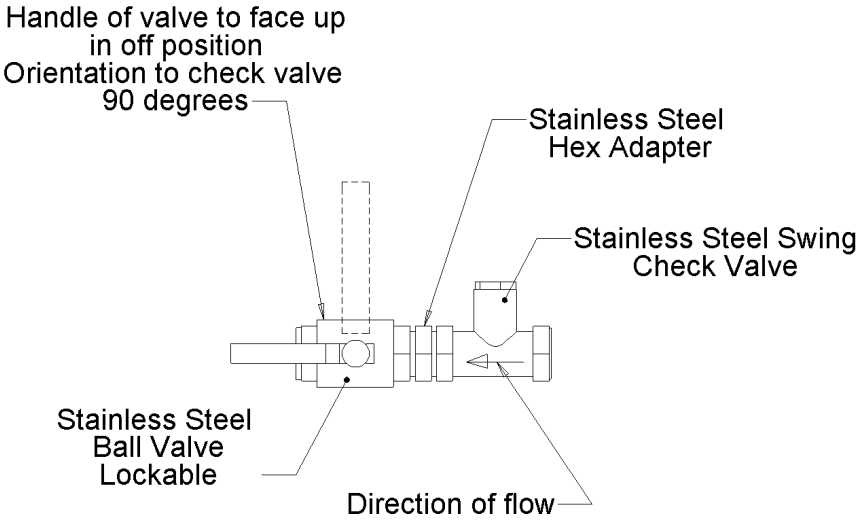




SECTION A-A

Open base
for drainage

Fittings supplied loose to box



DO NOT SCALE

THIRD ANGLE PROJECTION

IF IN DOUBT ASK

RENUMBERED FROM

MODIFICATIONS

GDE.1. USE UP EXISTING STOCKS.
GDE.2. ALTER EXISTING STOCKS.
GDE.3. EXISTING STOCKS TO BE PASSED TO SERVICE.
GDE.4. EXISTING STOCKS TO BE SCRAPPED.

ICN9016 GDE1

MODEL

SCALE	SHEET No.	ORIGINAL SPEC No.
1:10	1 OF 1	

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STAMP COMPONENT WITH PART NUMBER IN POSITION INDICATED BY SYMBOL ⊗

REMOVE ALL BURRS AND SHARP EDGES

UNLESS OTHERWISE STATED
ALL DIMENSIONS IN MILLIMETRES
SCREW THREADS TO ISO METRIC COARSE MEDIUM FIT (H6 g6) BS3643.
MACHINED DIMENSIONS ±0.25mm.
FABRICATED DIMENSIONS ±2mm.
HOLE CENTRES ±0.50mm.
ANGULAR TOLERANCE ±1%.
GENERAL ARRANGMENT TOLERANCE ±1%.

TITLE
Boundary Kit
S/S Version

SURFACE FINISH ROUGHNESS	N5	N6	N7	N8	N9
Ra µm	0.4	0.8	1.6	3.2	6.3
Ra µin	16	32	63	125	250

DRAWN	MOOREAJ
DATE	15/01/2007
CHECKED	DAVIESPJ
DATE	15/01/2007
WEIGHT	

DRAWING No. PSS-BK2

ISSUE 3

APPROVED

A3